

Sandwich panel SPA EE Patina

Sandwich panel SPA EE Patina is available in thickness 200+.

With precise and Ruukki specific manufacturing tolerances, and factory-fitted seals on the panel joints, the Ruukki® Energy panel structure with its seams forms a very airtight solution. Together with Ruukki Airtightness package it's possible to achieve excellent airtightness to the entire building. This can decrease energy costs and CO2 emissions up to 30%. [Read more on airtightness package.](#)

Using Ruukki's solutions you can receive more credits in LEED and BREEAM certification systems.

With the filling consisting of non-combustible, lightweight and environmentally friendly mineral wool, this sandwich panel meets the insulation regulations in Scandinavia.

Ruukki® Patina panel is made of natural and untreated Cor-Ten® steel. The unique joint structure of the panel prevents corrosion at the joints (patent pending). The new, innovative panel is also maintenance free since it repairs scratches over time itself.

Application:

- External walls (standard fix)



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Properties

Model name	Sandwich panel SPA EE Patina
Standard module width	1200 mm
Minimum length	2000 mm
Maximum Length	13499 mm
External facing thickness	0.7 mm
Internal facing thickness	0.5 mm
Air Tightness	q50=0,01 m3/hm2 (pressure and suction)

Thickness D (mm)	200+
Weight (kg/m ²)	25.4
U-value (W/m ² K)	0.18
Sound insulation Rw (dB)	28
Reaction to fire	A2-s1. d0

Coatings and colors



External facing: Cor-Ten

Materials

Facing	Coating	Corrosivity category	UV resistance	Colours
External	Cor-Ten®	C3	-	-
Internal	Polyester	C3	-	RR20
Internal	Foodsafe laminate *	C4	-	White

*) optional material

UV resistance describes how well the coating is able to keep its original colour and gloss levels in accordance with EN10169. The higher the class, the better the resistance.

Corrosivity categories describe the outdoor climate conditions in accordance with EN12944. The higher the category, the more corrosive environment.

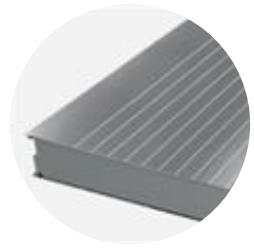
Surface variations



Flat F



Micro 15



Linear 50



Rib 150



Rib 200



Rib 600

Facing	Profile options
External	Flat F
Internal	Flat F, Micro 15, Linear 50, Rib 150, Rib 200, Rib 600

Design tools



Traypan® software for designing sandwich panels

With TrayPan®, you can design metal faced sandwich panels made by Ruukki. A panel structure can be designed as a single- or multi-span construction. You can easily give, with a few parameters, both suction and pressure loads caused by the wind. The application also calculates the necessary fasteners.

[Go to Traypan®](#)

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Technical documents

Detail drawings



Sandwich panel SPA Patina - detail drawings 12_2021

DWG, 1.3 MB



Sandwich panel SPA Patina - detail drawings 12_2021

PDF, 1.4 MB

Installation and maintenance instruction



Sandwich panel Patina - installation and maintenance instructions 05_2021

PDF, 1.1 MB

Sound insulation values



EN_Sandwich_panel_SPA_Sound_insulation_values_12_2016

PDF, 3.6 MB

Certificates and approvals

Environmental product declaration



EPD Sandwich panels with mineral wool insulation core 4_2022

PDF, 400.3 KB

Intruder resistance certificate



Sandwich panel Certificate on Burglary Protection Classes 1-3

PDF, 0.7 MB



SBSC Certificate Burglar protective walls SPA E LIFE, grade 2

PDF, 244.3 KB