INSTRUCTIONS FOR FASTENING THE PANEL AND FOLLOW-UP OF THE DIMENSIONS

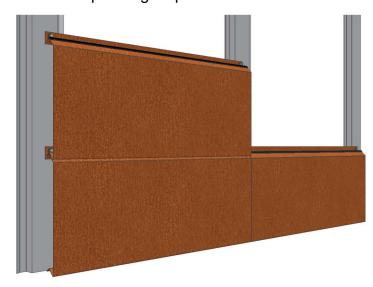
FACADE CLADDINGS / CLADDING LAMELLAS LAMELLA COR-TEN 20

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FASTENING OF THE LAMELLA



1. Add EPDM grommets and fasteners to the upper edge of the lamella, the joint should be at the center of the stud. Add a separating strip.



3. Install the next row as shown in the picture.

Recommended fasteners:

• For fastening to support stud (e.g. CA1SS4), use screws S3H60029D03S6B

The flanges should be separated from each other by separating grommet EPDM CA3SP814. Lamellas should be separated by separating strip CA3SE420.

Vertical joint flashings can be used between the lamellas.



2. Continue with the first row of lamellas, leave a 2-3 mm vertical gap between them.

FOLLOW-UP OF THE DIMENSIONS

Follow the effective height. Check the dimensions from the plans!

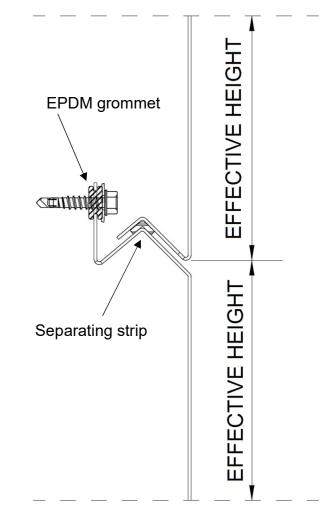
Lamella tolerances:

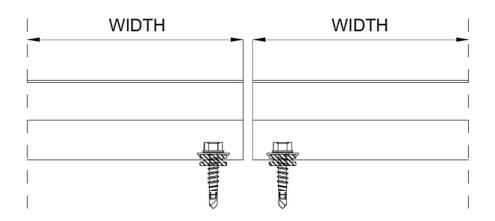
- Effective height: ± 2 mm
- Width: ± 2 mm

Sub frame tolerances in horizontal direction:

- For one lamella: ± 1 mm
- Between each support stud: ± 1 mm







Final execution must be according to the structural designer's instructions!