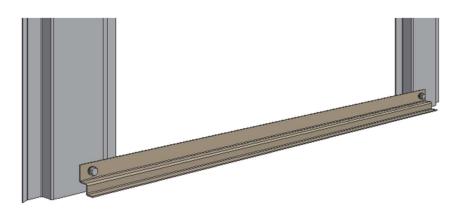
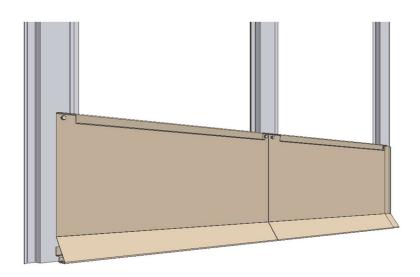
INSTRUCTIONS FOR FASTENING THE PANEL AND FOLLOW-UP OF THE DIMENSIONS

FACADE CLADDINGS / CLADDING LAMELLAS LAMELLA SHARP 45

FASTENING OF THE LAMELLA



1. Add fasteners to the upper edge of the starting fillet CA1SF4, the joint should be at the center of the stud.



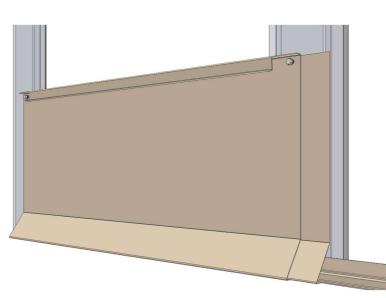
3. Continue with next lamella, leave a 2-3 mm vertical gap between them for thermal expansion.

Recommended fasteners:

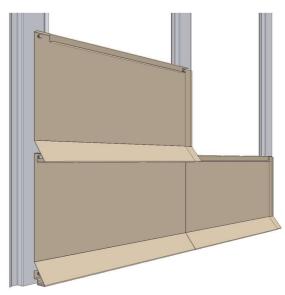
- For fastening to support stud (e.g. CA1SS1), use screws S3H48022D02S4C
- \rightarrow Note: This screw is not suitable for fastening to timber.

Use joint piece CA2J1 between the lamellas.

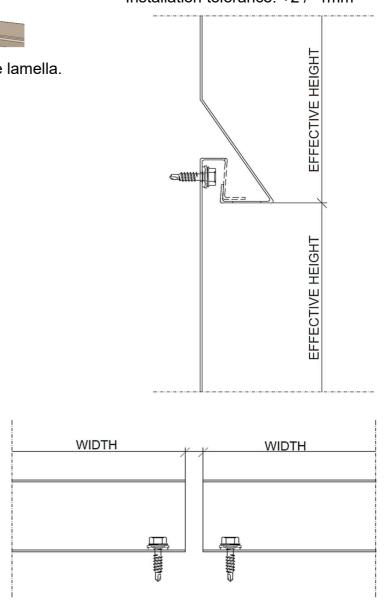
Final execution must be according to the structural designer's instructions!



2. Add a joint piece to the end of the lamella and fasten the lamella.



4. Install the next row as shown in the picture.



FOLLOW-UP OF THE DIMENSIONS

Installation tolerance: +2 / -1mm

LUKKI

Follow the effective height. Check the dimensions from the plans!

Lamella tolerances: • Effective height: ± 2 mm • Width: ± 2 mm

Sub frame tolerances in horizontal direction: • For one lamella: ± 1 mm • Between each support stud: ± 1 mm

06/2020