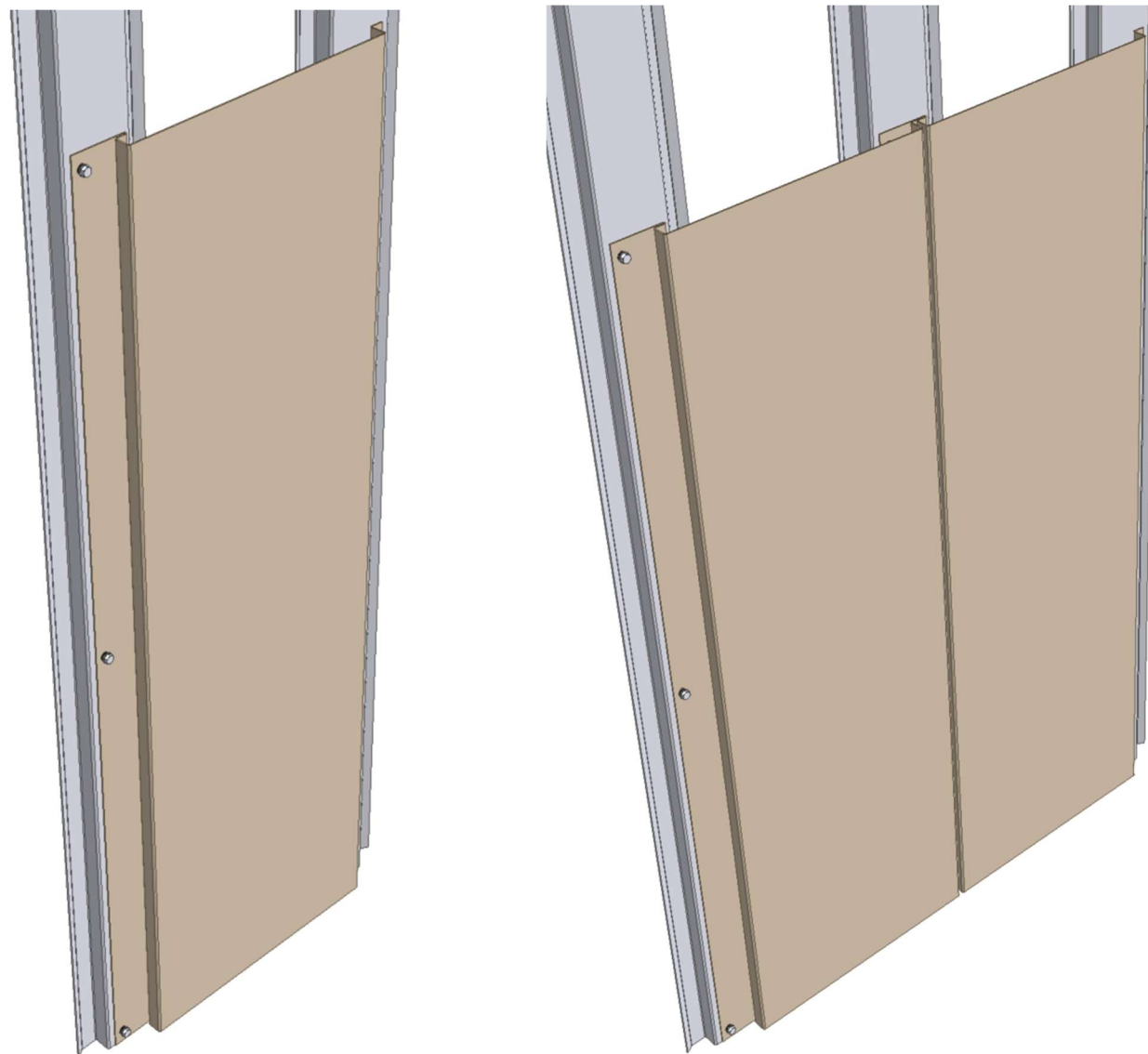


## INSTRUCTIONS FOR FASTENING THE PANEL AND FOLLOW-UP OF THE DIMENSIONS

### FACADE CLADDINGS / CLADDING LAMELLAS LAMELLA VERTICAL 70



#### FASTENING OF THE LAMELLA



1. Add fasteners to the left side of the lamella.      2. Install next lamella. Vertical joint should be 5 mm.

#### Recommended fasteners:

- For fastening to support stud (e.g. CA1SS1), use screws S3H48022D02S4C  
→ Note: This screw is not suitable for fastening to timber.

Flashings can be used in the horizontal joint.

**Final execution must be according to the structural designer's instructions!**

#### FOLLOW-UP OF THE DIMENSIONS

Follow the effective height. Check the dimensions from the plans!

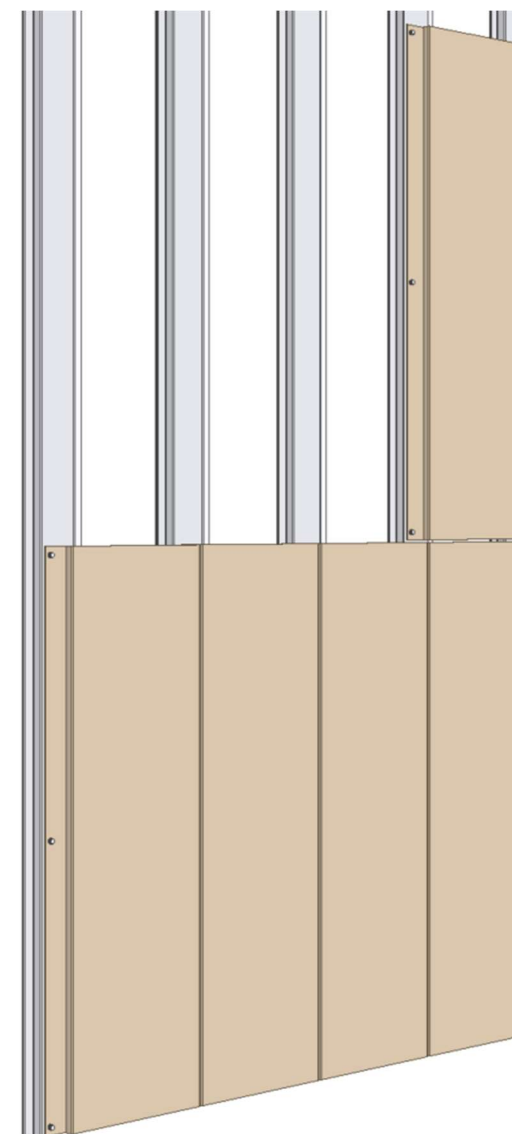
#### Lamella tolerances:

- Effective height:  $\pm 2$  mm
- Width:  $\pm 2$  mm

#### Sub frame tolerances in horizontal direction:

- For one lamella:  $\pm 1$  mm
- Between each support stud:  $\pm 1$  mm

Installation tolerance:  $\pm 2$  mm



3. Install the next row as shown in the picture.  
Leave a 2-3 mm horizontal gap between them for thermal expansion.

